














File: Wednesday, 3/19/2008 3:18:16 PM
User: Kim Johnston

Process Sheet

13

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LANDING GEAR KITS	
Job Number	38120	Part Number	D412682001	
Estimate Number	13240	Drawing Number	N/A	
P.O. Number		Project Number	N/A	
This Issue	3/19/2008 S.O. No.	Drawing Revision	D	
Prsht Rev.	NC	Material		
First Issue	11	Due Date	3/26/2008	Qty: 4 Um: Each
Previous Run	Type: LANDING GEAR			
Written By				
Checked & Approved By	08 03 19			
Comment	est rev A 08.03.19 new issue EC verified by DD			
Additional Product				
Job Number: 				
Seq. #	Machine Or Operation:	Description:		
1	PACKAGING 1	PACKAGING RESOURCE #1		
				
Comment: PACKAGING RESOURCE #1 Pick Packing Kit *****Ensure original Bell ARC and Tags are packaged in kit***** 5 08/02/27				
2.0	604 030 001	412 Rocker beam (412-050-003-109)		
				
Comment: Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) 412 Rocker beam (412-050-003-109) M107585 28/3/26 1X M136437 2X M107047 1X				
3.0	604 028 001	412 Bolt (412-050-008-101)		
				
Comment: Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) 412 Bolt (412-050-008-101) M106437				
4.0	AN3208	Nut		
				
Comment: Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Nut M106552				
5.0	MS24665285	Cotter Pins		
				
Comment: Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Cotter Pins 9003				
6.0	NAS1149F0832P	WASHER		
				
Comment: Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) WASHER 18057 28/3/25 (4)				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/19/2008 3:18:16 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANDING GEAR KITS

Job Number: 38120

Part Number: D412682001

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-682-001

Location:

PPP Rev:

Draft

8/3/27

50

(4x)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

208/03/27

Job Completion



Seq. #:

7.0

QC #4

8 08/03/27

mr

08-03-27

W

Seq. #:

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/19/2008 3:18:16 PM
 User: Kim Johnston

Process Sheet

13

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LANDING GEAR KITS
 Job Number : 38120
 Estimate Number : 13240
 P.O. Number : Part Number : D412682001
 This Issue : 3/19/2008 S.O. No. : Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : 11 Type : LANDING GEAR Drawing Revision : D
 Previous Run : Material :
 Written By : Due Date : 3/26/2008 Qty: 4 Um: Each
 Checked & Approved By : HA 08 03 19
 Comment : est rev A 08.03.19 new issue EC verified by DD

Additional Product

Job Number:



Seq. #

Machine Or Operation:

Description :

Date 11/01/08

PACKAGING 1

PACKAGING RESOURCE #1

Q. Number



P. Issue

Comment: PACKAGING RESOURCE #1

P. Issue

Pick Packing Kit

Previous Run

*****Ensure original Bell ARC and Tags are packaged in kit*****

P. Issue

2.0

604 030 001

412 Rocker beam (412-050-003-109)

Checked & Approved By



P. Issue

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

P. Issue

412 Rocker beam (412-050-003-109)

P. Issue

REFERENCE ONLY

P. Issue

3.0

604 028 001

412 Bolt (412-050-008-101)

P. Issue



P. Issue

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

P. Issue

412 Bolt (412-050-008-101)

P. Issue

P. Issue

4.0

AN3208

Nut

P. Issue



P. Issue

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

P. Issue

Nut

P. Issue

5.0

MS24665285

Cotter Pins

Checked & Approved By



P. Issue

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

P. Issue

Cotter Pins

P. Issue

6.0

NAS1149F0832P

WASHER

P. Issue




P. Issue

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

P. Issue

WASHER

P. Issue

1. Approving National Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: C63701AA	
4. Organization Name and Address: AERONAUTICAL ACCESSORIES, INC., 441 INDSUTRIAL PARK ROAD, PINEY FLATS, TN 37686 "FAA/PMA PQ1058CE"					5. Work Order/Contract/Invoice No: PO-07-003588	
6. Item:	7. Description	8. Part Number:	9. Eligibility: *	10. Quantity	11. Serial/Batch Number:	12. Status/Work:
1	SUPPORT BEAM ASSY	604-030-001	N/A	1	343	NEW
13. Remarks: EXPORT This is a subcomponent of an FAA-PMA part/assembly Produced by STC design approval holder, STC SR00646AT, SR01052AT						
14. Certifies the items identified above were manufactured in conformity to:			19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13.			
<input checked="" type="checkbox"/> Approval design data and are in a condition for safe operations. <input type="checkbox"/> Non-approved design data specified in Block 13.			Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR511269CE		20. Authorized Signature:		21. Approval/Certificate No.:
17. Name (Typed or Printed): GARY D. GLOVER		18. Date (m/d/y): DEC/03/2007		22. Name (Typed or Printed):		23. Date (m/d/y):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute certification of a part/component/assembly. where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.						
Statements in Blocks 14 and 19 do not constitute certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

Lot No: LT-07-017967



Bin No: 1345

Received: 12/03/2007

Part No: 604-030-001

Description: SUPPORT BEAM AS

Serial #: 343

Condition: New

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

TSO:

0.0

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in
accordance with the applicable standards of airworthiness

December 03, 2007

LIC No./Stamp

Inspector



Maintenance Release

Eagle Copters Maintenance Ltd.

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-07-017827



Sold To: SO07-02646.001

Sold Date: 11/29/2007 8:57:12PM

Part No: 604-030-001

Description: SUPPORT BEAM AS

Serial No:

Condition: New

Qty Sold: 2.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

November 29, 2007

Lic. No./Stamp

Inspector: 

Eagle
6-81 **49**

Maintenance Release

Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

LOT #: LT-07-017829



Sold To: SO07-02646.002
Sold Date: 11/29/2007 9:01:00PM

Part No: 604-028-001

Description: BOLT

Serial No.

Condition: New

Qty Sold: 4.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	<u>Cycles</u>	<u>Hours</u>
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

November 29, 2007

Inspector

Lic. No./Stamp



Maintenance Release